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Application of polyhedron model to predict heat capacity of mixed oxides[☆]

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ABSTRACT

The heat capacity of mixed oxides can be estimated using a linear summation of the heat capacities of their structural constituent polyhedra. This approach is particularly useful for hygroscopic and volatile oxides, where experimental data can be difficult to obtain. The present work aims to enhance the polyhedron model (PM) by incorporating contributions from second-order transitions, including magnetic and site order-disorders, into C_p and expanding it to include ZnO and PbO-containing systems in comparison to the previous version of the model. A regression analysis was performed over the new dataset consisting of the properties of 85 compounds in the system Li-Na-K-Ca-Mg-Mn-Fe-Pb-Zn-Al-Ti-Si-O to obtain optimized C_p for 20 constituent polyhedra. We validate the updated PM against experimental data, demonstrating an overall improvement between 7 and 9 % in the estimation of C_p compared to the previous version of the model. We also compare the updated model with well-established models in the literature, such as the Neumann-Kopp Rule, and ab-initio calculations. The PM shows higher precision than NKR and the linear summation nature of PM endows the model with simplicity which contrasts with ab-initio calculations. Additionally, the model has demonstrated an inherent self-correction capability relative to the original input values, as shown for $K_2Si_4O_9$. The model is also applied to predict the heat capacity of 10 compounds in the Na_2O -PbO- SiO_2 and Na_2O -ZnO- SiO_2 systems, where experimental data are lacking.

1. Introduction

The heat capacity (C_p) of oxides is an essential thermodynamic property for understanding and optimizing a range of applications, such as solar thermal energy systems [1,2], cladding materials and ceramic fuels in nuclear reactors [3,4], semiconductors [5,6], photovoltaic cells [7,8], glassmaking [9,10], geophysics and planetary science [11,12], and pyrometallurgy [13,14]. Despite its importance, the C_p of many oxides remain undetermined due to experimental challenges such as hygroscopicity, volatility, and the lengthy synthesis processes [15,16]. To address these limitations, ab-initio calculations are widely used to estimate the thermodynamic properties including C_p . In particular, the Density Functional Theory (DFT) [17,18] and Molecular Dynamics (MD) [19] simulations are actively researched; however, both methods are computationally demanding and fall short in estimating thermodynamic

properties at high temperatures as compared to experimental measurements [20].

To effectively prototype thermodynamic properties, empirical models based on experimental data have been developed. These models use a linear combination of constituent elements [21], oxides [21–23], iso-structural minerals [24], or elements differentiated by their coordination numbers (i.e., polyhedra) [25–30]. Neumann-Kopp Rule (NKR) is particularly prominent for approximating C_p values. NKR involves a weighted summation of the C_p values of the constituent oxides to calculate the C_p of binary or higher-order compounds [22]. Leitner et al. [31,32] compared NKR estimates with available experimental data for C_p of oxides, concluding that, near ambient temperatures, NKR provides an estimate with an average error of 3.3 %. However, the error can exceed 5 % at higher temperatures far from 298 K or for compounds where lattice vibrations and dilatation are not the only contributions to

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C_p such as in the case of LaFeO_3 , ErFeO_3 , and HoFeO_3 . Furthermore, Helgeson et al. [24,33] proposed a method that yields errors within $\pm 2\%$ for calculating C_p at 298 K by using a set of iso-structural minerals as constituents. Berman and Brown [23] estimated C_p for binary oxides as a function of temperature through a linear regression-based model, calculating the contribution of each unary oxide. However, Garofalo et al. [34] further analyzed Berman and Brown's model and reported significant deviations from experimental measurements with root mean squared errors (RMSE) between $29.82 \text{ J mol}^{-1} \text{ K}^{-1}$ and $44.63 \text{ J mol}^{-1} \text{ K}^{-1}$.

Robinson et al. [35] proposed the polyhedron model (PM), which assumes that minerals can be presented as discrete constituent polyhedra with specific coordination numbers, maintaining invariant intrinsic properties across different structures. Hazen [36] further developed this model, addressing the effects of temperature and pressure on polyhedron properties, such as cation coordination numbers and distortions. Holland [26] highlighted the significance of non-lattice vibrational contributions, including magnetic and site second order-disorder transitions, which should be excluded in regression analyses aimed at determining the thermodynamic properties of constituent polyhedra. Moreover, Holland et al. [26] identified a correlation between entropy and molar volume, suggesting that structural factors might play a crucial role in thermodynamic properties. Later, Hinsberg et al. [27,28] applied the polyhedron model to assess the thermodynamic and physical properties of oxides and hydroxides, including ΔH_{298K}^0 , S_{298K}^0 , molar volume (V), and C_p . However, they did not account for non-vibrational contributions in their C_p calculations. Wu et al. [29] subsequently extended the polyhedron model to predict ΔH_{298K}^0 and S_{298K}^0 for titanates. Despite these advancements, the polyhedron model has not been further developed to encompass the C_p of oxides since Hinsberg's work [27]. Moreover, current polyhedron models primarily rely on a linear summation approach, ignoring additional contributions such as non-phononic (second order transitions) effects and interactions among constituent polyhedra in C_p calculations.

The present work aims to enhance the polyhedron model by incorporating second-order transitions into the C_p calculations, commonly observed in compounds such as gehlenite and leucite. A detailed analysis of the residuals is performed to identify the impediments of the polyhedron model in calculating C_p of compounds such as Na_4SiO_4 , $\text{K}_2\text{Si}_4\text{O}_9$, KAlSi_2O_6 , Li_2SiO_3 , and $\text{Li}_2\text{Ti}_3\text{O}_7$. In addition, fifteen more titanates were included, i.e., in total twenty (compared to five in Hinsberg's model [27]), along with six PbO-containing oxides and three ZnO-containing oxides. This expansion considers Ti octahedra (Ti-Oct) and multiple sites for Pb and Zn cation polyhedra (Pb-multi and Zn-multi). The accuracy and predictability of the model are compared with the C_p values

measured by experiments and those estimated using NKR and DFT. The strengths and limitations of the model are discussed. Furthermore, the model was applied to subsequently estimate the C_p of ten alkali lead silicate and alkali zinc silicate compounds, where no experimental data are available.

2. Methodology

2.1. Polyhedron model

The polyhedron model is based on the assumption that the thermodynamic properties including lattice vibrational C_p of ionic compounds can be calculated from the linear summation of the C_p of their constituent polyhedra [36,37]. Fig. 1 shows the structure of PbSiO_3 and PbTiO_3 compounds including their constituent polyhedra, i.e., Pb-multi (which refers to the possibility of finding Pb with multiple coordination numbers), Si-tetrahedra, or Ti-octahedra, where the C_p of the compounds were calculated by adding the values of their constituent polyhedra.

Therefore, the lattice vibrational C_p of mixed oxides, C_p^{LV} , can be calculated using Equation (1):

$$C_{pi}^{LV}(T) = \sum \eta_j c_{pj}(T), \quad (1)$$

where i represents the compound phase, and j the constituent polyhedron, $C_{pi}^{LV}(T)$ is the heat capacity of the ionic compound as a function of temperature, η_j is the stoichiometry of the constituent polyhedron, and $c_{pj}(T)$ is the heat-capacity of the constituent polyhedron j at a determined temperature. For example, the compound PbSiO_3 consists of PbO (Pb-multi) and SiO_2 (Si-tet) polyhedra, where $n_{\text{Pb-multi}} = 1$ and $n_{\text{Si-tet}} = 1$.

2.2. Second-order transitions and Landau theory

Second-order transitions, such as magnetic and site order-disorder transitions, are prevalent in many compounds and contribute to the C_p . These transitions are characterized by sharp peaks in the C_p curve, indicating a significant increase in the energy required to raise the temperature near the critical temperature. Given that the influence of second-order transitions on C_p is considerable, Landau theory should be used to describe their effects.

The magnetic order-disorder transition is commonly observed in oxides containing transition metals, such as Fe^{2+} , Fe^{3+} and Mn^{2+} . Previously, Holland et al. [26] and Powell et al. [40] took into account the magnetic contributions to the enthalpy and entropy of compounds [26, 40]. This type of transition can occur at temperatures below room

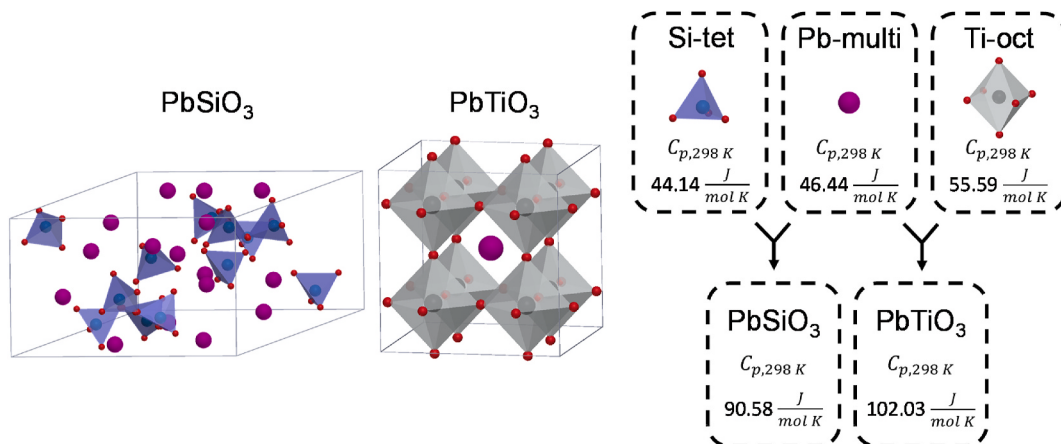


Fig. 1. Schematic presentation of constituent polyhedra of PbSiO_3 and PbTiO_3 compounds, Ti-octahedra, Si-tetrahedra, and Pb-multi, and the associated C_p values (constructed from Boucher et al. [38] and Wang et al. [39], respectively).

temperature, as seen in many Fe-bearing oxides such as $\text{Ca}_3\text{Fe}_2\text{Si}_3\text{O}_{12}$ [41], $\text{CaFeSi}_2\text{O}_6$ [42] and $\text{Fe}_2\text{Si}_2\text{O}_6$ [43], or above room temperature, as in the cases of magnetite (Fe_3O_4) [44], hematite (Fe_2O_3) [45], and NiZn-ferrites [46].

Another prevalent second-order transition is the site order-disorder transition, which is related to changes in the distribution of cations within the same crystal sub-lattice structure. This transition is characterized by a peak in the C_p curve at high temperatures [47]. Both magnetic and site order-disorder transitions above 298 K contribute to the high-temperature C_p of a compound.

The heat capacity of a compound that accounts for both the lattice vibrational C_p and the second-order contributions can be represented as

$$C_p = C_p^{LV} + C_p^{mag} + C_p^{sit}, \quad (2)$$

where C_p^{LV} is the lattice vibrational contributions to heat capacity, calculated using Equation (1). The excess contributions from magnetic (C_p^{mag}) and site order-disorder transitions (C_p^{sit}), at different temperatures can be calculated using Landau theory, following the explanation by Carpenter [47]:

$$C_p^{mag} = \frac{TS_{max}^{magnetic}}{2\sqrt{T_{c,mag}}\sqrt{T_{c,mag}-T}}; \quad T < T_{c,mag} \quad (3)$$

$$C_p^{sit} = \frac{TS_{max}^{site}}{2\sqrt{T_{c,sit}}\sqrt{T_{c,sit}-T}}; \quad T < T_{c,sit} \quad (4)$$

where S_{max} is the maximum disorder entropy, $T_{c,mag}$ and $T_{c,sit}$ are the critical temperatures for the magnetic or site order-disorder transitions, respectively, and T is the temperature under analysis. At temperatures above $T_{c,mag}$, C_p^{mag} is assumed to be equal to zero. Similarly in the case of site order-disorder, at temperatures above $T_{c,sit}$, $C_p^{sit} = 0$. Additionally, we took the expression detailed by Ulbrich [48] for the ideal maximum value of the magnetic entropy in Equation (3) and the site-configurational entropy in Equation (4):

$$S_{max}^{magnetic} = R \sum n \ln(2s + 1), \quad (5)$$

$$S_{max}^{site} = -mR \sum X_i \ln X_i, \quad (6)$$

where X_i is the mole fraction of species i in a specific sublattice, m is the multiplicity which represents the number of possible sublattice sites per molecule in which cation disorder can occur, s is the spin quantum number (e.g., 2, 5/2 and 5/2 for Fe^{2+} , Fe^{3+} , and Mn^{2+} , respectively), n is the number of moles of transition metal cations (such as Fe^{2+} , Fe^{3+} , and Mn^{2+}) in the given oxides, and R is the gas constant ($8.314 \text{ J mol}^{-1} \text{ K}^{-1}$). For example, to calculate S_{max}^{site} of albite ($\text{NaAlSi}_3\text{O}_8$), with this sublattice structure $[\text{Na}]^{\text{multi}} [\text{Al}_{0.25}, \text{Si}_{0.75}]_4^{\text{tet}} [\text{O}]_8$, the mol fraction of Al is 0.25 and Si is 0.75, and the multiplicity of the tetrahedra site is 4.

2.3. Selection of input data (polyhedra and C_p curves)

The compounds selected in this work and their constituent polyhedra are listed in Table A.1. The dataset includes eighty-five compounds in the system $\text{Li}_2\text{O}-\text{Na}_2\text{O}-\text{K}_2\text{O}-\text{CaO}-\text{MgO}-\text{MnO}-\text{FeO}-\text{Fe}_2\text{O}_3-\text{PbO}-\text{ZnO}-\text{Al}_2\text{O}_3-\text{TiO}_2-\text{SiO}_2$. Among these compounds, fifty-eight were taken from FactSage version 8.2 [49] databases; more specifically, fifty-five were extracted from FToxid; if not available, they were taken from FactPS database (i.e., sixteen compounds). FactSage data have been developed in the last three decades by the critical evaluation and optimization of all available and reliable experimental data for the binary, ternary, and multicomponent systems following the CALPHAD (CALCulation of PHase Diagrams) method. The remaining fourteen compounds used in the model were not available in FactSage; therefore, they were taken from the compilation made by Berman and Brown [23]. The C_p terms

were calculated for each compound using Equation (7) as mentioned by Hinsberg [27]:

$$C_p = a + bT + cT^{-2} + dT^{-0.5} + eT^2 + fT^{-3} \quad (7)$$

2.4. Regression analysis

The C_p terms obtained using Equation (7) were used as input data into the regression. Multiple least-squares linear regression was used to calculate the c_p of the constituent polyhedra (listed in Table A1) for a temperature range of 298–1100 K at 50 K intervals. To avoid training the model based on the extrapolation of some of the C_p data found in Table B1, the maximum temperature was set at 1100 K. Two metrics were used to analyze the regression results, including the Standard Error (SE) and Normalized Root Mean Square Error (RMSE_N).

The SE of each polyhedron's c_p was calculated using Equation (8), as follows:

$$SE_{C_{pj}(T)} = \left(\frac{S_i}{S_j} \right) \sqrt{\frac{1 - R_i^2}{(1 - R_j^2)(N - I - 1)}} \quad (8)$$

where s_i is the standard error of the regression using all polyhedra, s_j is the standard error of the regression using every polyhedron except “j”, R_i is the goodness of fitting, N the number of compounds in the regression, and I the number of types of polyhedra considered in total. This procedure is conducted for each polyhedron at 50 K intervals for a temperature range of 298–1100 K.

It is important to note that the SEs of polyhedra do not fully describe the uncertainty of the predictions. However, they serve as indicators of the uncertainty associated with estimating the regression coefficients [50] and are useful for comparing with previous work by Hinsberg et al. [27]. The SEs of the regression coefficients reflect the model's ability to estimate the value of each polyhedron at a specific temperature. A lower SE indicates a higher capacity for the model to accurately fit the polyhedron value, while a higher SE signifies lower precision in estimating the coefficients.

The analysis of residuals was conducted by calculating the RMSE for each compound. This metric is particularly sensitive to outliers, allowing us to identify compounds where the model's predictive capability is weaker. It is important to note that the residuals are extensive properties influenced by the molecular size; larger molecules with more atoms tend to have higher C_p values, which can disproportionately affect the residual analysis. To address this, we employed RMSE_N , which normalizes the residuals by dividing them by the number of atoms, as described by Equation (9):

$$\text{RMSE}_{N,i} = \frac{\sqrt{\sum (C_{p(\text{predict}),i} - C_{p(\text{exp}),i})^2}}{N_i}, \quad (9)$$

where n is the number of observations (and calculations) in the temperature range from 298 to 1100 K (here, n is equal to seventeen), and N is the number of atoms in a given compound. This normalization standardizes the residuals across compounds and allows a more equitable comparison between molecules with different atomic counts. By focusing on the analysis of residuals per atom, we can more accurately assess the model's performance and identify potential outliers for further investigation. The units of RMSE_N are expressed as $\text{J mol}^{-1} \text{ K}^{-1}$ per mole of atoms.

3. Results

Fig. 2 displays the scatter plot resulting from the comparison of the C_p input values of the eighty-five oxides mentioned in Tables A.1 and B.1 and their back-calculated values using the polyhedron model at different temperatures. The training of the model was performed by excluding the

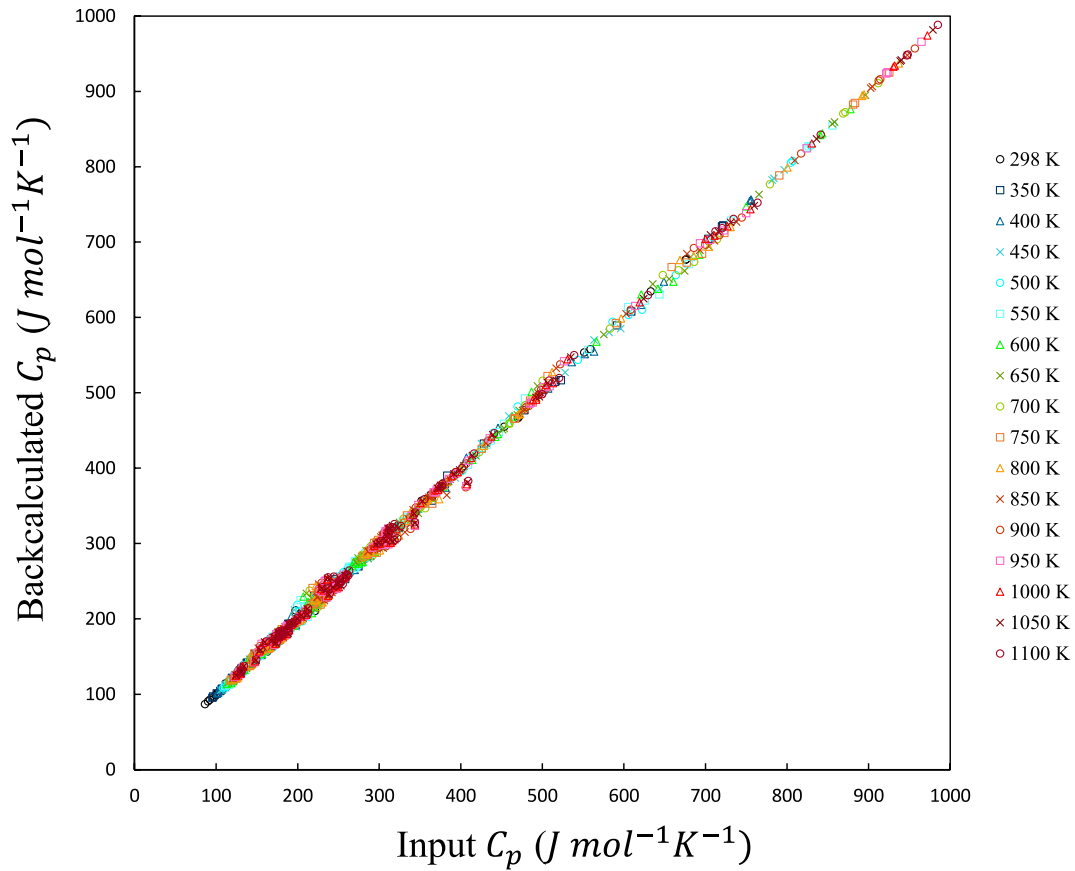


Fig. 2. Comparison between heat capacities of compounds (from FactSage 8.2 databases and Berman and Brown [23], given in Table B.1) and back-calculated values from the present polyhedron model at different temperatures.

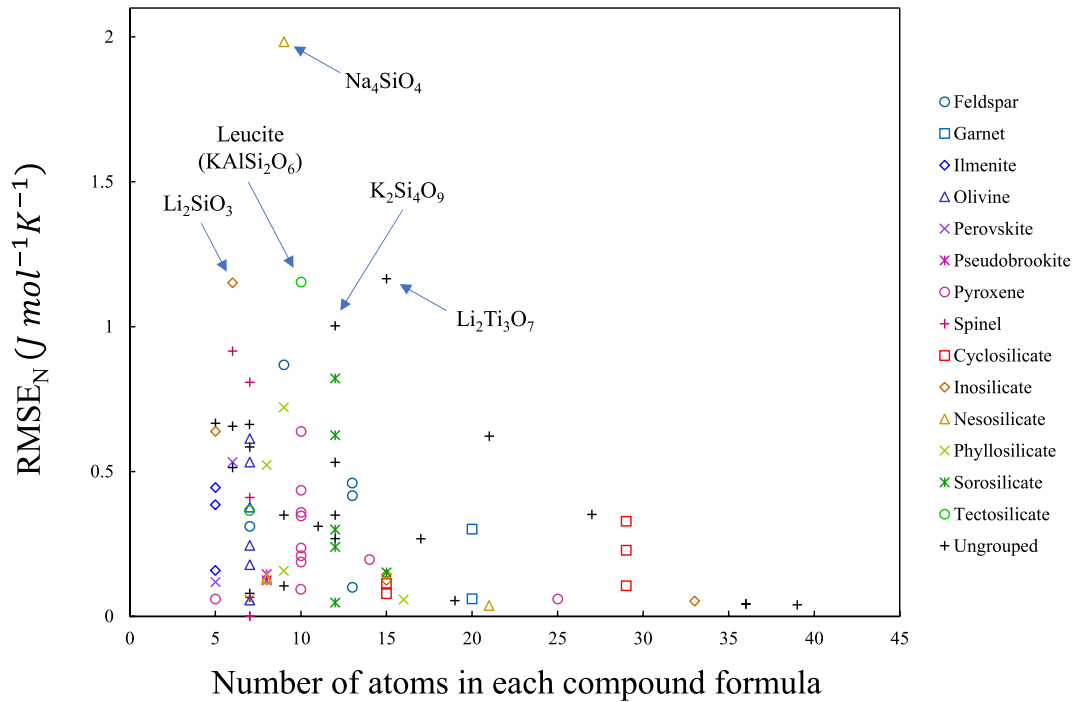


Fig. 3. Normalized root-mean-square errors ($RMSE_N$) between the C_p estimated by the present polyhedron model and the experimental data, listed in Tables A.1 and B.1. Each data point is the average error throughout the temperature range for each compound.

non-phononic contributions from the compounds such as leucite and gehlenite using Landau theory (Equations (2–6)(2–6)). The global errors across the analyzed temperature range are: Mean Square Error (MSE) of $26.39 \pm 11.10 \text{ (} J \text{ mol}^{-1} \text{K}^{-1} \text{)}^2$, RMSE of $5.0 \pm 1.15 \text{ J mol}^{-1} \text{K}^{-1}$ and Mean Absolute Error (MAE) of $3.32 \pm 0.67 \text{ J mol}^{-1} \text{K}^{-1}$. The highest errors occur at 950 K, while the lowest are observed at 350 K.

Fig. 3 displays the RMSE_N between the predicted and ground truth C_p values of compounds, organized into various categories based on their crystal structures. A total of eighty-five compounds were classified into fourteen mineral groups: feldspar, garnet, ilmenite, olivine, perovskite, pseudobrookite, pyroxene, spinel, cyclosilicates, inosilicates, nesosilicates, phyllosilicates, sorosilicates, and tectosilicates. Twenty-two compounds could not be associated with any specific mineral group. It should be noted that the model has been applied only to mixed oxides, i. e., oxides containing at least two different types of polyhedra. There are no limitations regarding the number of atoms present; however, the minimum number of atoms for the mixed oxides used in this study happened to be five. The results indicate that compounds with fewer atoms generally exhibit higher residuals. This may be due to the increased significance of second nearest-neighbor and higher-order cation-cation interactions in smaller compounds, an effect not accounted for in the polyhedron model, which considers only the contributions of first nearest neighbors (i.e., cation-anion interactions). Notably, some ungrouped compounds, such as $\text{K}_2\text{Si}_4\text{O}_9$ and $\text{Li}_2\text{Ti}_3\text{O}_7$ demonstrate greater deviations compared to those with similar crystal structures. Helgeson et al. [24] noted that isostructural summation-based models tend to yield lower errors when using compounds from similar structural classes or a well-distributed mix of compounds from different classes; alkali silicates were found among the compounds with higher residuals. Among the compounds with higher residuals are several alkali silicates, including Na_4SiO_4 , KAlSi_2O_6 , Li_2SiO_3 , and $\text{K}_2\text{Si}_4\text{O}_9$. These compounds exhibit significant deviations regardless of their classification into the nesosilicate, tectosilicate, or inosilicate groups, or their unclassified status. Further analysis of these deviations is discussed in Section 4.2.

Table 1 presents the C_p values for each polyhedron as a function of temperature, along with the associated SE and R^2 values (goodness-of-fit) from the linear regression model at various temperatures. The R^2 values range from 0.9995 to 0.9999, indicating the highest residuals at 950 K and the lowest (i.e., the best fit) at 350 K. This suggests that C_p can be effectively modeled by summing the constituent polyhedra of a compound within the temperature range of 298–1100 K. The RMSE values show an increasing trend with rising temperature, ranging from $2.91 \text{ J mol}^{-1} \text{K}^{-1}$ at 350 K to $6.57 \text{ J mol}^{-1} \text{K}^{-1}$ at 950 K. Since PM considers only vibrational contributions and second order phase transitions contributions to C_p , this trend may be related to phenomena overlooked by PM, such as thermal expansion, anharmonic and electronic effects, which become more significant as temperature rises [51–53]. The data shows that Pb-multi (0.58 ± 0.14), Si-tet (0.60 ± 0.14), Na-multi (0.60 ± 0.14) and Ti-Oct (0.72 ± 0.17) have the lowest SE values, indicating higher precision in estimating the C_p s of these polyhedra. The first and second numbers in the parentheses indicate the average SE value over the temperature range specified above and its standard deviation. In contrast, Fe-tet (5.95 ± 1.38), Mn-tet (5.83 ± 1.35), Mg-tet (4.16 ± 0.96), Li-oct (2.60 ± 0.60), and Li-multi (4.35 ± 1.01) exhibit greater SE values, reflecting higher uncertainty in their estimations. It is also noteworthy that polyhedra associated with a larger number of compounds used to train the model can significantly influence the precision of heat capacity estimations.

Table 2 provides the temperature dependent C_p function for each optimized polyhedron fitted using Equation (7). To predict lattice vibrational C_p of a compound at a given temperature, the C_p of constituent polyhedra must be calculated using the data given in Table 2 according to Equation (7) at the target temperature and further summed, as explained in Equation (1).

Table 1(a)
Heat capacity values in $J \text{ mol}^{-1} \text{K}^{-1}$ for polyhedra and their standard errors (temperatures are in K and RMSE are in $J \text{ mol}^{-1} \text{K}^{-1}$).

Polyhedra	298	350	400	450	500	550	600	650	700	SE
Ti-oct	55.68	0.44	60.02	0.42	62.96	0.48	65.2	0.56	66.94	0.62
Si-tet	43.95	0.36	48.84	0.35	52.64	0.4	55.71	0.46	58.19	0.51
Al-tet	40.29	0.51	44.34	0.49	47.73	0.57	50.53	0.65	52.83	0.72
Al-oct	39.44	0.44	44.23	0.42	47.78	0.48	50.56	0.56	52.77	0.62
Fe3-oct	50.79	0.62	55.37	0.59	58.56	0.68	60.96	0.79	62.84	0.87
Fe-tet	42.93	3.62	43.63	3.44	44.67	3.98	45.85	4.6	47.04	5.11
Fe-oct	43.67	1	47.57	0.95	50.27	1.1	52.31	1.27	53.94	1.41
Mn-tet	46.07	3.55	46.86	3.38	47.69	3.91	48.46	4.51	49.15	5.01
Mn-oct	42.8	0.69	46.51	0.65	48.49	0.76	49.71	0.87	50.54	0.97
Mg-tet	40.52	2.54	40.65	2.41	41.27	2.79	42.08	3.22	43.02	3.58
Mg-oct	37.01	0.68	40.95	0.65	43.2	0.75	44.76	0.86	45.96	0.96
Ca-oct	42.63	0.67	44.69	0.64	46.2	0.73	47.41	0.85	48.46	0.94
Ca-multi	41.11	0.53	44.25	0.5	46.32	0.58	47.83	0.67	48.96	0.74
Li-tet	28.57	1.03	31.39	0.97	33.52	1.13	35.36	1.3	37.04	1.45
Li-oct	29.24	1.59	30.86	1.51	32.03	1.74	33.03	2.01	33.96	2.24
Li-multi	31.25	2.65	34.87	2.52	36.28	2.92	37.2	3.37	38.16	3.74
Na-Multi	34.38	0.37	36.18	0.35	37.73	0.4	39.03	0.47	40.16	0.52
K-multi	36.32	1.01	37.6	0.96	38.77	1.11	39.79	1.28	40.71	1.42
Pb-Multi	46.55	0.36	48.1	0.34	49.3	0.39	50.3	0.45	51.19	0.5
Zn-multi	40.44	0.94	42.9	0.89	44.49	1.03	45.69	1.19	46.66	1.32
R^2	0.9999	0.9999	0.9999	0.9998	0.9998	0.9998	0.9998	0.9998	0.9998	0.9998
RMSE	3.15	2.91	3.34	3.85	4.29	4.61	4.85	5.01	5.13	5.13

Table 1(b)Heat capacity values in $J\text{ mol}^{-1}\text{K}^{-1}$ for polyhedra and their standard errors (temperatures are in K and RMSE are in $J\text{ mol}^{-1}\text{K}^{-1}$).

Polyhedra	750	SE	800	SE	850	SE	900	SE	950	SE	1000	SE	1050	SE	1100	SE
Ti-oct	72.43	0.75	73.18	0.77	73.89	0.81	74.68	0.94	75.19	0.94	75.52	0.92	75.87	0.89	76.19	0.87
Si-tet	65.76	0.62	66.7	0.64	67.53	0.67	68.54	0.78	69.07	0.79	69.55	0.77	70.05	0.74	70.5	0.73
Al-tet	59.63	0.88	60.51	0.9	61.25	0.95	61.72	1.1	62.35	1.11	62.93	1.08	63.39	1.05	63.78	1.02
Al-oct	59.22	0.75	59.99	0.77	60.66	0.81	61.27	0.94	61.79	0.95	62.26	0.93	62.7	0.9	63.1	0.88
Fe3-oct	68.06	1.06	68.63	1.09	69.1	1.15	69.5	1.33	69.83	1.34	70.1	1.3	70.35	1.26	70.56	1.24
Fe-tet	52.13	6.2	52.97	6.37	53.73	6.69	54.52	7.76	55.13	7.81	55.81	7.6	56.46	7.37	57.07	7.22
Fe-oct	58.58	1.71	59.12	1.75	59.59	1.84	59.77	2.14	60.29	2.15	60.77	2.1	61.17	2.03	61.53	1.99
Mn-tet	51.53	6.08	51.86	6.25	52.15	6.56	52.51	7.61	52.71	7.66	53	7.46	53.31	7.24	53.6	7.09
Mn-oct	52.71	1.18	53.04	1.21	53.38	1.27	53.47	1.47	53.97	1.48	54.48	1.44	54.93	1.4	55.4	1.37
Mg-tet	47.26	4.34	47.91	4.46	48.5	4.68	48.93	5.43	49.51	5.47	50.09	5.32	50.59	5.16	51.06	5.06
Mg-oct	49.82	1.16	50.37	1.2	50.9	1.26	51.29	1.46	51.83	1.47	52.35	1.43	52.82	1.38	53.28	1.36
Ca-oct	51.99	1.14	52.5	1.17	52.96	1.23	53.17	1.43	53.67	1.44	54.13	1.4	54.5	1.36	54.83	1.33
Ca-multi	52.08	0.9	52.53	0.93	52.92	0.97	53.1	1.13	53.49	1.14	53.87	1.11	54.2	1.07	54.48	1.05
Li-tet	44.14	1.75	45.44	1.8	46.71	1.89	47.75	2.2	48.9	2.21	49.26	2.15	49.57	2.09	49.86	2.04
Li-oct	37.8	2.71	38.45	2.79	39.07	2.93	39.48	3.4	40.12	3.42	40.78	3.33	41.35	3.23	41.89	3.16
Li-multi	43.77	4.54	44.83	4.66	45.81	4.9	46.06	5.68	47.15	5.72	48.06	5.57	48.66	5.4	49.08	5.29
Na-Multi	43.75	0.63	44.24	0.65	44.66	0.68	44.88	0.79	45.31	0.79	45.74	0.77	46.09	0.75	46.42	0.73
K-multi	44.96	1.72	45.98	1.77	47	1.86	50.11	2.15	50.04	2.17	50.22	2.11	50.33	2.05	50.47	2.01
Pb-Multi	54.78	0.61	55.42	0.63	56.05	0.66	56.51	0.76	57.21	0.77	57.9	0.75	58.42	0.72	58.93	0.71
Zn-multi	49.93	1.6	50.45	1.65	50.94	1.73	51.32	2.01	51.81	2.02	52.29	1.97	52.82	1.91	53.33	1.87
R ²	0.9998		0.9998		0.9998		0.9997		0.9997		0.9997		0.9997		0.9997	
RMSE	5.21		5.35		5.63		6.52		6.57		6.39		6.20		6.07	

Table 2Coefficients for calculating C_p (in $J\text{ mol}^{-1}\text{K}^{-1}$) of optimized polyhedra in the format of Equation (7):

$$C_p = a + bT + cT^{-2} + dT^{-0.5} + eT^2 + fT^3.$$

Polyhedra	a	b	c	d	e	f
Ti-oct	1.78E+02	-1.24E-01	-1.94E+05	-1.59E+03	1.09E-04	-3.71E-08
Si-tet	2.66E+02	-1.79E-01	1.42E+06	-3.36E+03	1.24E-04	-3.61E-08
Al-tet	2.63E+02	-1.64E-01	1.95E+06	-3.52E+03	9.70E-05	-2.41E-08
Al-oct	1.49E+02	-5.49E-02	2.33E+05	-1.69E+03	2.72E-05	-5.52E-09
Fe3-oct	8.11E+01	1.60E-02	-7.57E+05	-4.33E+02	-1.84E-05	5.89E-09
Fe-tet	6.92E+01	1.82E-02	9.85E+05	-7.19E+02	-1.50E-05	5.10E-09
Fe-oct	-1.28E+01	1.18E-01	-1.30E+06	7.61E+02	-1.00E-04	3.35E-08
Mn-tet	8.69E+01	-1.17E-02	6.60E+05	-7.72E+02	-1.73E-06	3.31E-09
Mn-oct	-1.01E+02	1.57E-01	-3.07E+06	2.42E+03	-1.09E-04	3.43E-08
Mg-tet	-6.19E+01	1.68E-01	4.35E+03	1.08E+03	-1.30E-04	3.99E-08
Mg-oct	-1.46E+02	2.07E-01	-3.28E+06	2.92E+03	-1.37E-04	3.85E-08
Ca-oct	-5.81E+00	8.58E-02	-7.39E+05	6.29E+02	-6.56E-05	2.05E-08
Ca-multi	8.88E+01	-3.31E-02	-5.11E+05	-5.85E+02	2.23E-05	-5.10E-09
Li-tet	2.75E+02	-3.08E-01	1.34E+06	-3.32E+03	2.90E-04	-1.04E-07
Li-oct	-8.88E+01	1.52E-01	-1.34E+06	1.66E+03	-1.05E-04	3.07E-08
Li-multi	-7.53E+02	8.17E-01	-9.62E+06	1.19E+04	-5.17E-04	1.33E-07
Na-Multi	5.86E+01	2.15E-02	3.13E+05	-5.50E+02	-2.96E-05	1.23E-08
K-multi	1.14E+03	-1.35E+00	9.15E+06	-1.54E+04	1.08E-03	-3.43E-07
Pb-Multi	8.03E+01	-2.37E-02	6.27E+04	-5.07E+02	2.40E-05	-6.82E-09
Zn-multi	-3.63E+01	1.03E-01	-1.44E+06	1.18E+03	-7.26E-05	2.26E-08

4. Discussion

4.1. Analysis of standard error

The input data used by Hinsberg et al. [27] consists of 94 compounds (57 oxides and 37 hydroxides) coming from the databases developed by Chatterjee et al. [54], Berman et al. [23] and Holland et al. [40]. However, in the present work, the data were mainly collected from FactSage 8.2 optimized databases and if not available Berman et al. [23]. Additionally, the second-order transitions are also considered in the present work, ignored by Hinsberg et al. [27]. Moreover, the model was expanded to include ZnO and PbO oxides. Therefore, it is expected for the present PM to behave differently than the previous iteration. Fig. 4 shows the difference between the SE values for all polyhedra obtained by Hinsberg et al. [27] minus those calculated in this work versus temperature. A positive value from the calculated difference suggests better fitting achieved by the present work and thus better predictions and vice versa.

As shown in Fig. 4, the SE values of nine out of nineteen polyhedra

improved across the analyzed temperature range, with the most significant improvements occurring at the lower temperatures. This could be due to the extraction of excess heat capacity at temperatures below the critical temperature of leucite (938 K), suggesting that subtracting non-phononic contributions results in higher precision for the polyhedra C_p . It is also noteworthy that, at the higher end of the temperature range, all polyhedra—except for Li-multi and Zn-multi—showed improvements or remained close to the values reported by Hinsberg et al. [27]. The effect of excess heat capacity is negligible at temperatures above the critical temperatures of the compounds, given in Tables A1 and B1. Therefore, the improved performance of the model at higher temperatures may be attributed to two factors: 1) the exclusion of hydroxides from the present work, which may influence the SE values, such as the case of Na-multi or K-multi, which were primarily trained based on hydroxides by Hinsberg et al. [27,28], and 2) the inclusion of additional oxides (fifteen more for Ti-oct and two more for Fe3-oct). The SE for all polyhedra was significantly improved at 298 K, especially for Mn-tet (from 7.24 to 3.55), Fe-tet (from 7.24 to 3.62), Na-multi (from 3.32 to 0.37), Ti-Oct (from 2.99 to 0.44), and K-multi (from 3.07 to 1.01). However, the SE values

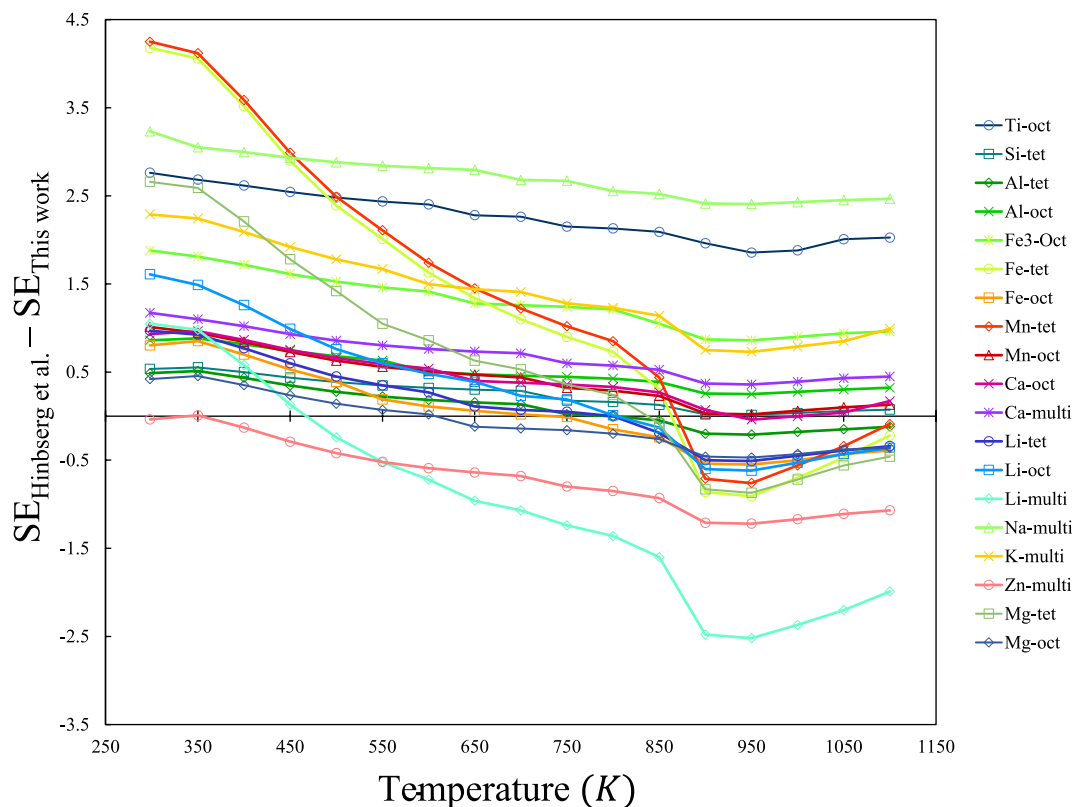


Fig. 4. Comparison of temperature-dependent SE values for evaluated polyhedra between Hinsberg et al. [27] and the present work.

for Al-tet, Li-oct, Li-tet, Fe-oct, Fe-tet, Mn-tet and Li-multi are higher than those reported by Hinsberg et al. [27] at temperatures above 700 K. These differences might be caused by the exclusion of hydroxides from the linear regression in the present work and having lower numbers of compounds containing the affected polyhedra for the regression analysis. All the polyhedra in our model, even those with a lower number of representative compounds, showed improvements compared to Hinsberg et al.'s model due to the inclusion of non-lattice vibrational contributions to C_p .

In the present work, Zn-multi has been considered, as Zn can exist in different sublattices [55–58] and the knowledge of the heat capacity of Zn-bearing compounds is limited to properly train different sublattices. The SE value for the Zn-multi polyhedron, averaged over temperature (1.5387 ± 0.3571), is higher than those for Zn-tet and Zn-oct reported by Hinsberg et al. [27] (0.85 ± 0.04 and 0.85 ± 0.04 , respectively). However, Hinsberg et al. [27] did not report any Zn-containing compounds in their regression training list. Therefore, the correspondence of Zn-tet and Zn-oct to different compounds remains unclear.

4.2. Analysis of the outliers

The five compounds with the highest $RMSE_N$ values, (Li_2SiO_3 , $K_2Si_4O_9$, $KAlSi_2O_6$, $Na_4Si_4O_{12}$, and $Li_2Ti_3O_7$), identified as outliers (see Fig. 3), are further analyzed. Fig. 5(a–e) compare the back-calculated C_p values from PM with the data from NKR, FactSage (FS), experimental data, and optimization results [59]. The NKR values were calculated by summing the C_p values of unary oxides obtained from FactSage FToxid (polymorphs used for the calculations are S1 for K_2O , quartz(I) for SiO_2 , corundum for Al_2O_3 , S1 for Na_2O , S1 for Li_2O , and rutile for TiO_2).

For $K_2Si_4O_9$, illustrated in Fig. 5(a), the back-calculated C_p values from PM are close to the NKR values and the experimental results from Fasshauer et al. [60] across the analyzed temperature range. Additionally, the back-calculated PM values have significantly improved compared to the original input data from FactSage FToxid (FS). Both PM

and NKR demonstrate an average $RMSE_N$ of 1.41 and $1.21 J mol^{-1} K^{-1}$, respectively, indicating approximately three times less error than the FS-FToxid curve when compared to the experimental data [60]. This suggests that the weight of the C_p values from K_2O and SiO_2 polyhedra in $K_2Si_4O_9$ taken from FactSage-FToxid has been normalized by other compounds with similar polyhedron constituents that have more accurate C_p values. At temperatures of 600 K and below, the PM is closer to the experimental values, while at high temperatures, NKR shows greater accuracy. As noted by Fasshauer et al. [60], $K_2Si_4O_9$ possesses a wadeite-type crystal structure where Si occupies both tetrahedral and octahedral sites at high pressures (5–6.5 GPa). The deviation of PM at elevated temperatures may arise from its assumption that silicon atoms are only surrounded by four oxygen cations. Furthermore, the optimization curve proposed by Kim et al. [62] shows a significant deviation from the other curves above 600 K, crossing over the FS values at 1000 K.

As seen in Fig. 5(b), for $KAlSi_2O_6$ (leucite), both PM and NKR show good prediction at temperatures below 650 K. NKR deviates from experimental data at temperatures between 700 and 950 K (around the critical temperature, 938 K), which is pertinent to the excess heat capacity. As explained before, a compound C_p is the summation of the lattice vibrational and second-order transition terms, thus PM, considering all these contributions, follows closely the experimental results, drastically increasing the C_p terms until the critical temperature. The deviations from the experimental values above the critical temperature may be related to a residual excess around the critical temperature (938 K) that Landau theory could not account for. This results in an over-estimation of the C_p value above 938 K for K-multi by the PM during the model training.

For Li_2SiO_3 (see Fig. 5(c)), NKR shows a very good prediction in accordance with the experimental data for all the temperature ranges while PM deviates from the experiments at temperatures above 550 K. The calculated $RMSE_N$ s between NKR, PM, and experimental measurements are 0.03 and $1.15 J mol^{-1} K^{-1}$, respectively. The deviation shown

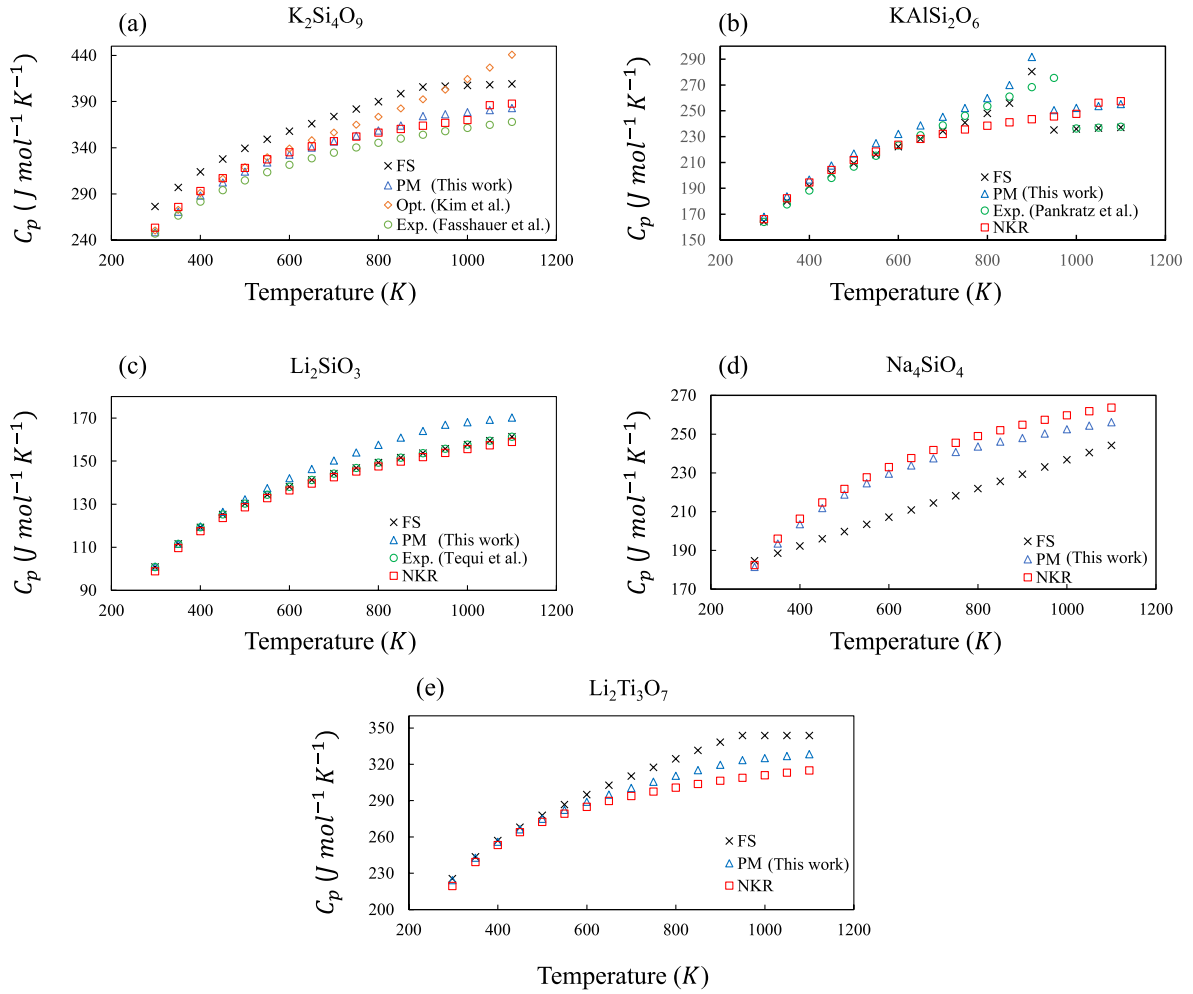


Fig. 5. Heat capacity versus temperature, back-calculated using PM, along with the data from NKR, FactSage (FS), experiments [60,61], and optimization [59]: (a) $K_2Si_4O_9$, (b) $KAlSi_2O_6$, (c) Li_2SiO_3 , (d) Na_4SiO_4 , and (e) $Li_2Ti_3O_7$. PM and NKR stand for polyhedron model and Neumann-Kopp Rule, respectively.

by PM could be caused by the distortion in Li-tet as mentioned by Tao et al. [63] who explained that the Li-O distances in such a polyhedron are distorted and could range between 1.937 Å and 2.755 Å at room temperature and possibly increase as temperature rises.

For Na_4SiO_4 (see Fig. 5(d)), no experimental measurements of C_p have been reported in the literature, and the average $RMSE_N$ between the input curve (FS) and the curves obtained from PM and NKR are $1.98 J mol^{-1} K^{-1}$ and $2.50 J mol^{-1} K^{-1}$, respectively. It is possible that similar to $K_2Si_4O_9$, the C_p values for Na_2O and SiO_2 polyhedra in Na_4SiO_4 taken from FactSage-FToxid have been normalized by other compounds with similar constituents that exhibit more accurate C_p values. Additionally, as reported by Kahlenberg [64], the Si-tet in Na_4SiO_4 are independent, and Na cations are coordinated by four or five oxygen atoms, classifying Na_4SiO_4 as a nesosilicate. However, when compared to other nesosilicates such as $PbZnSiO_4$, $CaTiSiO_5$ (sphene) or Al_2SiO_5 (sillimanite), which have $RMSE_N$ values of 0.05, 0.12, and $0.13 J mol^{-1} K^{-1}$, respectively, the error for Na_4SiO_4 is notably higher. This could indicate that the C_p values from PM and NKR are more accurate than those from FactSage-FToxid.

Furthermore, for $Li_2Ti_3O_7$ (shown in Fig. 5(e)), PM, NKR, and input-FS show consistent C_p results at temperatures below 600 K. However, as the temperature increases, the deviation between the input curve and PM and NKR increases, which can be caused by the Ramsdellite-type crystal structure of $Li_2Ti_3O_7$. According to Tsuyumoto et al. [65], this compound is composed of distorted Ti-Oct chains with interstitial Li atoms, suggesting that distortion in polyhedra might lead to

overestimation by the PM at high temperatures above 600 K, as also observed in Li_2SiO_3 .

4.3. Validation of the polyhedron model

Predictions were made for four compounds, $Fe_3Al_2Si_3O_{12}$ (almandine), $KFeSi_2O_6$, Li_4SiO_4 , and $NaAlSi_2O_6$, not included in the training set to analyze the predictive capacity of the PM, and the results are depicted in Fig. 6. NKR calculations were performed by using unary oxide values from FactSage (wüstite for FeO from FactPS, corundum for Al_2O_3 , quartz (l) for SiO_2 , S1 for K_2O and S1 for Li_2O from FToxid).

For the prediction of the $Fe_3Al_2Si_3O_{12}$ compound, Fe^{2+} -Oct, Si-tet, and Al-Oct were selected based on the crystal structure data from Zherebetskyy et al. [66]. As shown in Fig. 6(a), the C_p values predicted by PM for $Fe_3Al_2Si_3O_{12}$ exhibit high accuracy across all temperatures, with an $RMSE_N$ of $0.22 J mol^{-1} K^{-1}$ compared to the experimental values reported by Dachs et al. [67] The errors for the NKR calculations and the model from Hinsberg et al. [27] are $0.59 J mol^{-1} K^{-1}$ and $0.25 J mol^{-1} K^{-1}$, respectively. When compared to other compounds with garnet-like crystal structures, such as $Ca_3Fe_2Si_3O_{12}$ (andradite), which was used for model training and yielded $RMSE_N$ a value of $0.3 J mol^{-1} K^{-1}$, the error for $Fe_3Al_2Si_3O_{12}$ is lower, highlighting the predictive strength of the PM.

Fig. 6(b) illustrates the C_p of $KFeSi_2O_6$ predicted by PM plus contributions from order-disorder transitions, alongside the C_p predicted by NKR and the experimental measurements. To compare the results

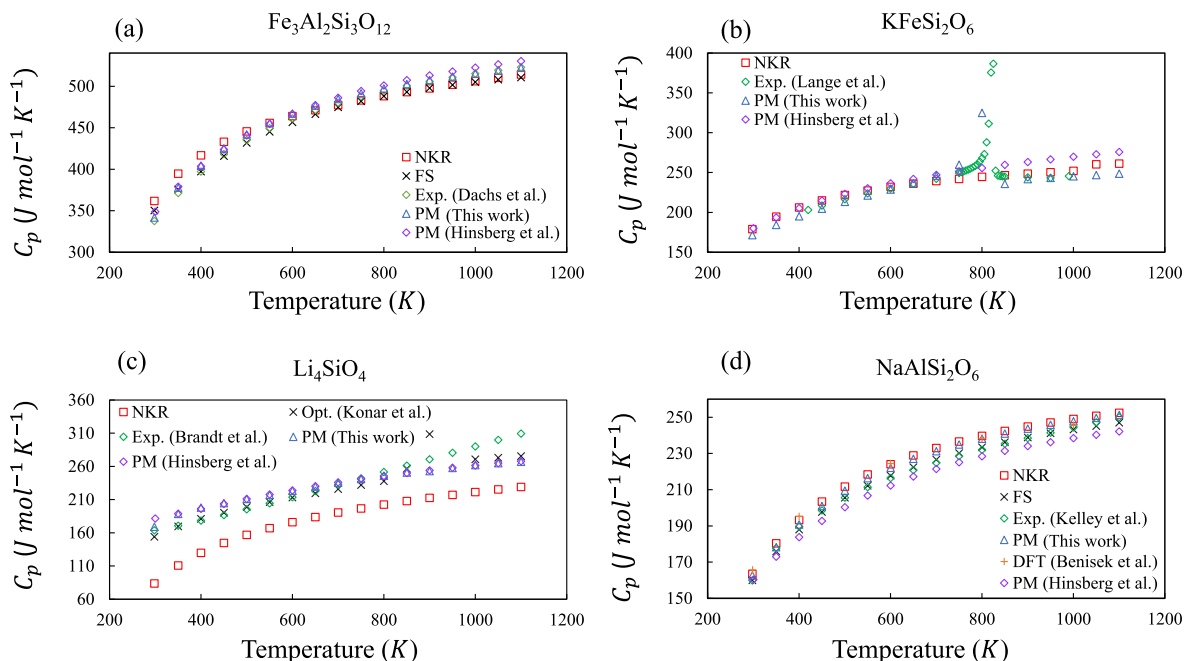


Fig. 6. Heat capacity versus temperature predicted by PM (this work), NKR, DFT [76], PM from Hinsberg et al. [27] thermodynamic optimization [77], and experimental values [67,68,72] for: (a) $\text{Fe}_3\text{Al}_2\text{Si}_3\text{O}_{12}$, (b) KFeSi_2O_6 , (c) Li_4SiO_4 and (d) $\text{NaAlSi}_2\text{O}_6$.

obtained by Lange et al. [68] for KFeSi_2O_6 (an isostructural compound to leucite (KAlSi_2O_6)), an excess C_p value equal to that of leucite was added to the PM using Landau theory. Considering S_{max} , caused by Fe cation ordering in Si-tet sites (based on the explanation by Bell et al. [68] and Redfern et al. [69,70]), the PM provides slightly closer predictions than NKR through all the experimentally analyzed temperature range (400–1000 K), and considerable improvements in comparison to the work of Hinsberg et al. for temperatures above the critical temperature.

Fig. 6(c) presents the C_p of Li_4SiO_4 [71] predicted by PM, alongside the C_p calculated by NKR and the experimental measurements reported by Brandt et al. [72]. The PM achieves an RMSE_N of $2.16 \text{ J mol}^{-1} \text{ K}^{-1}$ for C_p , showing deviation from experiments only at temperatures above 700 K. The NKR prediction for Li_4SiO_4 indicates a significant underestimation of the C_p , which yields an RMSE_N of $2.79 \text{ J mol}^{-1} \text{ K}^{-1}$. The model from Hinsberg et al. [27] compared to this study shows higher error of $2.19 \text{ J mol}^{-1} \text{ K}^{-1}$ which can be attributed to the improvements of Si-tet in this work as observed in Fig. 4. Moreover, the C_p values predicted by PM align well with the curve proposed in the thermodynamic optimization of the $\text{Li}_2\text{O-SiO}_2$ system conducted by Konar et al. [73,74].

Fig. 6(d) depicts the C_p of $\text{NaAlSi}_2\text{O}_6$ predicted by PM, alongside values calculated by NKR, measured experimentally, and calculated using DFT at five different temperatures. All the models demonstrate good agreement with the experimental C_p values reported by Kelley et al. [75]. Notably, the PM shows better predictability than the DFT calculations from Benisek et al. [76] at temperatures below 600 K. However, DFT calculations exhibit higher precision at 1000 K. When compared to the NKR, PM consistently shows better predictability across all analyzed temperatures.

4.4. Application of the polyhedron model to estimate the C_p of alkali lead- and zinc-silicate compounds

The $\text{Na}_2\text{O-PbO-SiO}_2$ system has important applications in the recycling of lead-acid batteries [78], optics [79] and radiation shielding [80]. Within this system, six ternary compounds and their melting temperatures have been reported: $\text{Pb}_2\text{Na}_2\text{Si}_4\text{O}_{11}$ (903 K), $\text{Pb}_3\text{Na}_2\text{Si}_6\text{O}_{16}$ (990 K), $\text{Pb}_4\text{Na}_2\text{Si}_8\text{O}_{21}$ (813 K), $\text{Pb}_2\text{Na}_2\text{Si}_3\text{O}_9$ (888 K), $\text{Pb}_3\text{Na}_2\text{SiO}_6$ (962

K) and $\text{Pb}_2\text{Na}_2\text{SiO}_5$ (918 K) [81,82]. But their thermodynamic properties, including C_p , are not well established. The temperature in parentheses indicates the melting temperature of the compound. The PM developed in this work was utilized to calculate the C_p of these compounds until their melting point. The C_p data from PM in this work are shown in Fig. 7. Additionally, the heat capacity equations were derived, fitting to the C_p data.

In the other hand, the $\text{Na}_2\text{O-ZnO-SiO}_2$ system has gained interest in recent years due to its utilization in bioactive glasses [83] and its applications in biodiesel production [84]. In particular, zinc sodium silicate ($\text{ZnNa}_2\text{SiO}_4$) has demonstrated effectiveness as a cost-effective catalyst for this application, as noted by Rodríguez-Ramírez et al. [85]. Four ternary compounds, $\text{ZnNa}_2\text{SiO}_4$ (1613 K), $\text{ZnNa}_2\text{Si}_2\text{O}_6$ (1363 K), $\text{ZnNa}_4\text{Si}_2\text{O}_7$ (1133 K) and $\text{Zn}_2\text{Na}_4\text{Si}_3\text{O}_{10}$ (1248 K), have been reported for this system according to Holland et al. [86]. The temperature in parentheses indicates the melting temperature of the compound. The estimated C_p curves from the current PM are presented in Fig. 8. Predictions up to 1100 K were made using the current PM model, followed by extrapolation to higher temperatures up to the melting points of the compounds. Additionally, the heat capacity equations were derived, fitting to the C_p data.

5. Conclusions

The knowledge of thermodynamic properties such as heat capacity is important for advancing many areas of science and technology. Therefore, a model with interpolation and extrapolation capacity could be an alternative approach for calculating the heat capacity of unknown oxide compounds. In this work, we enhanced the polyhedron model by incorporating contributions from second-order transitions including magnetic and site order-disorders into heat capacity and expanding it to include ZnO and PbO-containing systems. The key highlights of this work are summarized below:

- Pb-multi and Zn-multi polyhedra and an additional fifteen titanates were included, compared to the work of Hinsberg et al. [27]. The SE values improved across the entire temperature range for nine out of

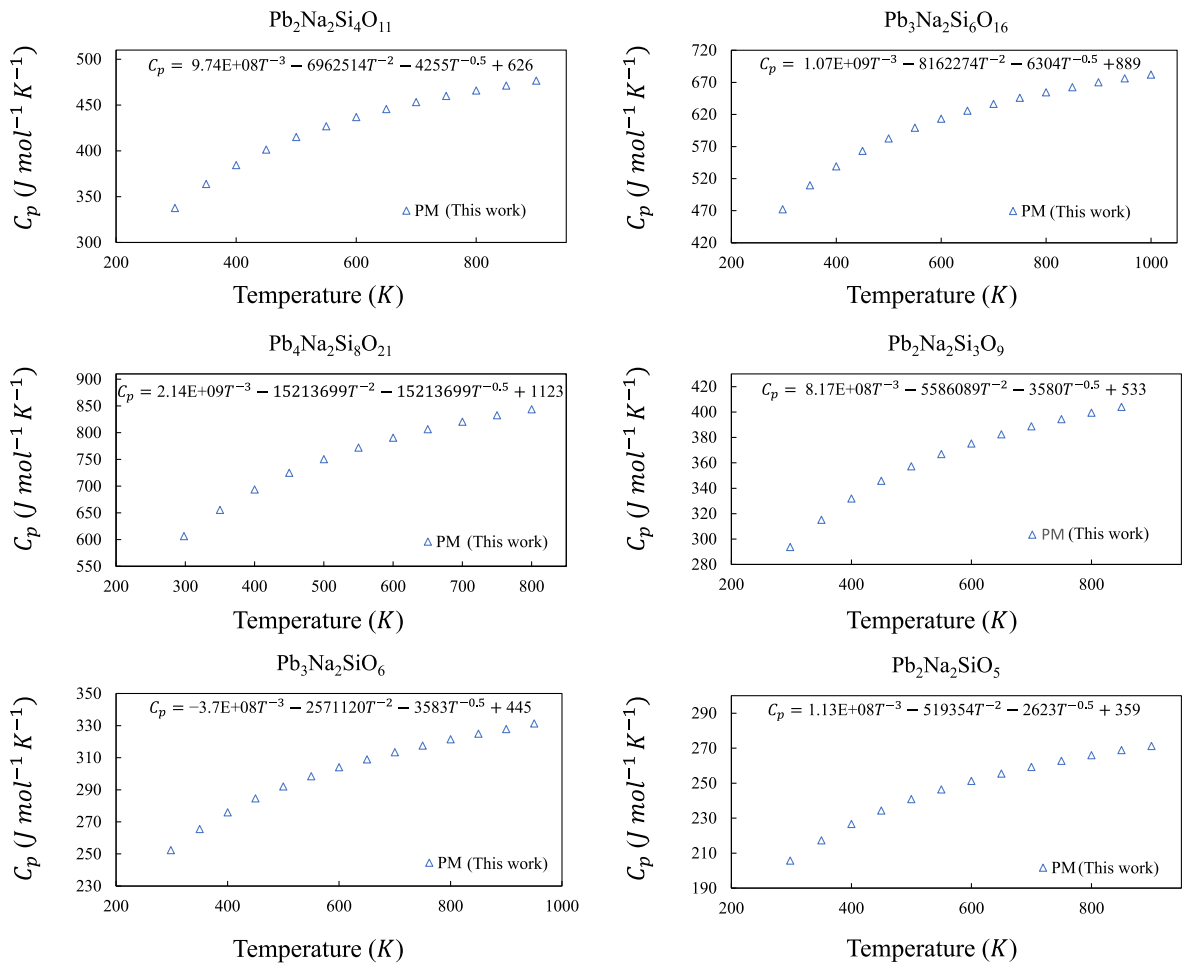


Fig. 7. Estimated heat capacity values versus temperature for the $\text{Na}_2\text{O-PbO-SiO}_2$ compounds using the PM developed in this work until their respective melting temperatures.

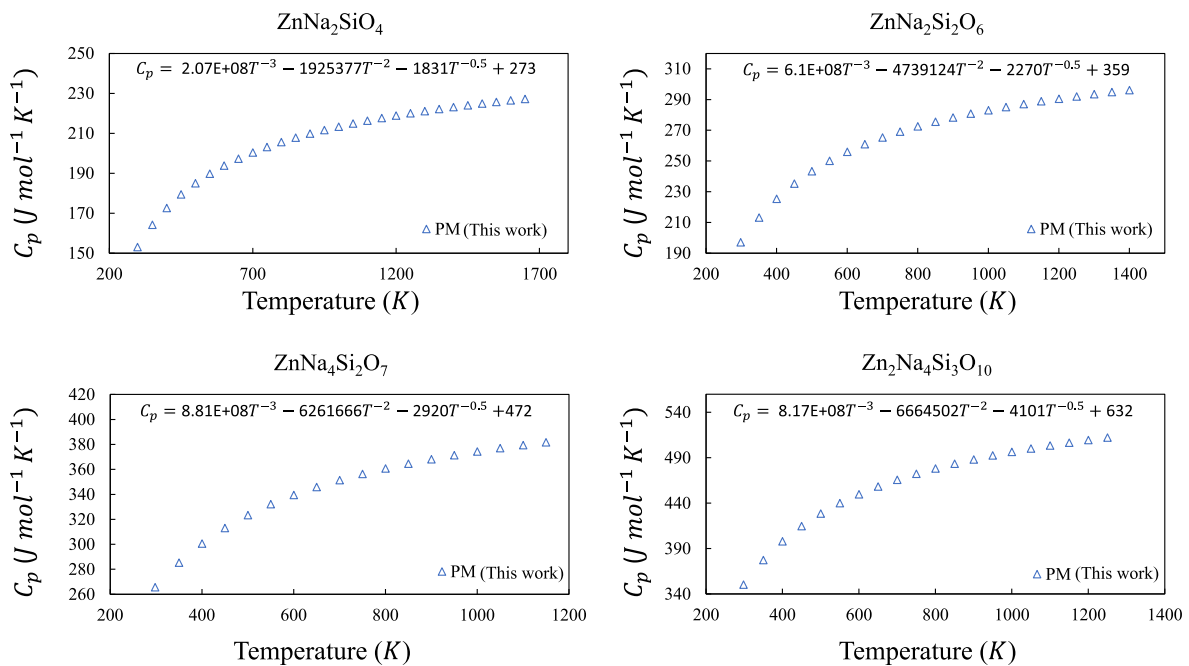


Fig. 8. Estimated heat capacity values versus temperature for the $\text{Na}_2\text{O-ZnO-SiO}_2$ compounds using the PM developed in this work.

nineteen polyhedra, while the remaining polyhedra exhibited similar values. This suggests a better fit of the input data, which significantly enhances the model predictability.

- A considerable improvement in C_p values was observed after Landau theory effectively accounted for the excess contributions from second-order transitions, including magnetic and site disorder. Compared to Hinsberg et al. [27], this improvement is particularly noticeable at temperatures between 298 and 850 K where the contribution of excess heat capacity is higher.
- The highest residuals were observed in the back-calculation of alkali-silicates, where the influence of biased data from FactSage FTToxid affected the back-calculations of $K_2Si_4O_9$ and Na_4SiO_4 .
- Furthermore, for $K_2Si_4O_9$, the modeled and back-calculated values from PM have shown significant improvement and a closer agreement with experimental data when compared to the original input data from FactSage. This demonstrates that the model has an inherent self-correction capability.
- The PM has demonstrated the ability to predict heat capacity over a wide temperature range. Its linear summation approach makes it relatively simple to implement, especially compared to DFT, which requires extensive calculations, and is typically limited to conditions near the ground state energy (0 K).
- While the PM demonstrates strong extrapolation capability, its limitations may lie in the lack of adaptability to structural transitions and the inability to account for second nearest neighbors and higher order interactions, atomic radii, bond distances, and polyhedron distortion effects. Incorporating these factors could further enhance the model's predictive accuracy. Moreover, since molar volume has shown a correlation with entropy [26], incorporation of molar volume into the model might improve the predictions of C_p .

CRedit authorship contribution statement

Jesus Alejandro Arias-Hernandez: Writing – review & editing, Writing – original draft, Visualization, Validation, Supervision,

Software, Project administration, Methodology, Investigation, Formal analysis, Data curation, Conceptualization. **Sun Yong Kwon:** Writing – review & editing, Writing – original draft, Visualization, Validation, Supervision, Software, Project administration, Methodology, Investigation, Formal analysis, Data curation, Conceptualization. **Elmira Moosavi-Khoonsari:** Writing – review & editing, Writing – original draft, Visualization, Supervision, Resources, Project administration, Methodology, Investigation, Funding acquisition, Formal analysis, Conceptualization.

Declaration of competing interest

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests: Elmira Moosavi-Khoonsari reports financial support was provided by Natural Sciences and Engineering Research Council of Canada. Sun Yong Kwon reports a relationship with UT-Battelle LLC that includes: employment. If there are other authors, they declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Appendix A

Table A.1(a)

List of compounds and their constituent polyhedra used in this work.

Name	Compound	Ti-oct	Si-tet	Al-tet	Al-oct	Fe3-oct	Fe-tet	Fe-oct	Mn-tet	Mn-oct	Mg-tet	Mg-oct	Ca-oct	Ca-multi	Li-tet	Li-oct	Li-multi	Na-multi	K-multi	Pb-multi	Zn-multi
Sillimanite	Al_2SiO_5	0	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Mullite	$Al_6Si_2O_{13}$	0	2	0	6	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gehlenite	$Ca_2Al_2SiO_7$	0	1	2	0	0	0	0	0	0	0	0	0	2	0	0	0	0	0	0	0
Akermannite	$Ca_2MgSi_2O_7$	0	2	0	0	0	0	0	0	0	1	0	0	2	0	0	0	0	0	0	0
Larnite	Ca_2SiO_4	0	1	0	0	0	0	0	0	0	0	0	2	0	0	0	0	0	0	0	0
	$Ca_2ZnSi_2O_7$	0	2	0	0	0	0	0	0	0	0	0	2	0	0	0	0	0	0	0	1
Andradite	$Ca_3Fe_2Si_3O_{12}$	0	3	0	0	2	0	0	0	0	0	0	0	3	0	0	0	0	0	0	0
Merwinite	$Ca_3MgSi_2O_8$	0	2	0	0	0	0	0	0	0	0	1	3	0	0	0	0	0	0	0	0
Rankinite	$Ca_3Si_2O_7$	0	2	0	0	0	0	0	0	0	0	0	0	3	0	0	0	0	0	0	0
Wollastonite	$Ca_3Si_3O_9$	0	3	0	0	0	0	0	0	0	0	0	3	0	0	0	0	0	0	0	0
	$Ca_3Ti_2O_7$	2	0	0	0	0	0	0	0	0	0	0	0	3	0	0	0	0	0	0	0
	$Ca_4Ti_3O_{10}$	3	0	0	0	0	0	0	0	0	0	0	0	4	0	0	0	0	0	0	0
Anorthite	$CaAl_2Si_2O_8$	0	2	2	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
Ca-tschermaks	$CaAl_2SiO_6$	0	1	1	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
Ca-walstromite (ps-walstonite)	$CaCa_2(Si_3O_9)$	0	3	0	0	0	0	0	0	0	0	0	2	1	0	0	0	0	0	0	0
Hedenbergite	$CaFeSi_2O_6$	0	2	0	0	0	0	1	0	0	0	0	1	0	0	0	0	0	0	0	0
Diopside	$CaMgSi_2O_6$	0	2	0	0	0	0	0	0	0	0	1	1	0	0	0	0	0	0	0	0
Monticellite	$CaMgSiO_4$	0	1	0	0	0	0	0	0	0	0	1	1	0	0	0	0	0	0	0	0
Perovskite	$CaTiO_3$	1	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Sphene	$CaTiSiO_5$	1	1	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Ferrocordierite	$Fe_2Al_4Si_5O_{18}$	0	5	4	0	0	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0
Ferrosillite	$Fe_2Si_2O_6$	0	2	0	0	0	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0

Table A.1(b)

List of compounds and their constituent polyhedra used in this work.

Name	Compound	Ti- oct	Si- tet	Al- tet	Al- oct	Fe3- oct	Fe- tet	Fe- oct	Mn- tet	Mn- oct	Mg- tet	Mg- oct	Ca- oct	Ca- multi	Li- tet	Li- oct	Li- multi	Na- multi	K- multi	Pb- multi	Zn- multi
Fayalite	Fe ₂ SiO ₄	0	1	0	0	0	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0
Ulvöspinel	Fe ₂ TiO ₄	1	0	0	0	0	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Ferropseudobrookite	FeTi ₂ O ₅	2	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Ilmenite	FeTiO ₃	1	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Potassium disilicate	K ₂ Si ₂ O ₅	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0	0
	K ₂ Si ₄ O ₉	0	4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0	0
Potassium metasilicate	K ₂ SiO ₃	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0	0
Leucite	KAlSi ₂ O ₆	0	2	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
Microcline	KAlSi ₃ O ₈	0	3	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
Kalsilite	KAlSiO ₄	0	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
Virgilite	Li(AlSi ₂ O ₆)	0	2	1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
Petalite	Li(AlSi ₄ O ₁₀)	0	4	1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
Lithium disilicate	Li ₂ Si ₂ O ₅	0	2	0	0	0	0	0	0	0	0	0	0	0	2	0	0	0	0	0	0
Lithium metasilicate	Li ₂ SiO ₃	0	1	0	0	0	0	0	0	0	0	0	0	0	2	0	0	0	0	0	0
Ramsdellite	Li ₂ Ti ₃ O ₇	3	0	0	0	0	0	0	0	0	0	0	0	0	2	0	0	0	0	0	0
	Li ₂ TiO ₃	1	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0	0	0	0	0
Spodumene	LiAl(Si ₂ O ₆)	0	2	0	1	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
Eucryptite	LiAl(SiO ₄)	0	1	0	1	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
Cordierite	Mg ₂ Al ₄ Si ₅ O ₁₈	0	5	4	0	0	0	0	0	0	0	2	0	0	0	0	0	0	0	0	0
Enstatite (ortho- enstatite)	Mg ₂ Si ₂ O ₆	0	2	0	0	0	0	0	0	0	0	2	0	0	0	0	0	0	0	0	0
Forsterite	Mg ₂ SiO ₄	0	1	0	0	0	0	0	0	0	0	2	0	0	0	0	0	0	0	0	0
Qandilite	Mg ₂ TiO ₄	1	0	0	0	0	0	0	0	0	1	1	0	0	0	0	0	0	0	0	0
Pyrope	Mg ₃ Al ₂ Si ₃ O ₁₂	0	3	1	1	0	0	0	0	0	0	3	0	0	0	0	0	0	0	0	0
Sapphirine	Mg ₄ Al ₁₀ Si ₂ O ₂₃	0	2	5	5	0	0	0	0	0	0	4	0	0	0	0	0	0	0	0	0
Karooite	MgTi ₂ O ₅	2	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
Geikielite	MgTiO ₃	1	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0

Table A.1(c)

List of compounds and their constituent polyhedra used in this work.

Name	Compound	Ti- oct	Si- tet	Al- tet	Al- oct	Fe3- oct	Fe- tet	Fe- oct	Mn- tet	Mn- oct	Mg- tet	Mg- oct	Ca- oct	Ca- multi	Li- tet	Li- oct	Li- multi	Na- multi	K- multi	Pb- multi	Zn- multi
Mn-cordierite	Mn ₂ Al ₄ Si ₅ O ₁₈	0	5	4	0	0	0	0	0	2	0	0	0	0	0	0	0	0	0	0	0
Tephroite	Mn ₂ SiO ₄	0	1	0	0	0	0	0	0	2	0	0	0	0	0	0	0	0	0	0	0
Tetragonal	Mn ₂ TiO ₄	1	0	0	0	0	0	0	1	1	0	0	0	0	0	0	0	0	0	0	0
Rhodonite	Mn ₅ Si ₅ O ₁₅	0	5	0	0	0	0	0	0	5	0	0	0	0	0	0	0	0	0	0	0
Pyroxmangite	MnSiO ₃	0	1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
Mn-pseudobrookite	MnTi ₂ O ₅	2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
Pyrophanite	MnTiO ₃	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
Sodium disilicate	Na ₂ Si ₂ O ₅	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0	0	0
	Na ₂ Ti ₃ O ₇	3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0	0	0
	Na ₂ Ti ₆ O ₁₃	6	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0	0	0
	Na ₂ TiO ₃	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0	0	0
	Na ₂ ZnO ₂	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0	0	1
Sodium orthosilicate	Na ₄ SiO ₄	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	4	0	0	0
Sodium silicate	Na ₆ Si ₂ O ₇	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	6	0	0	0
Monophyllosilicate	Na ₆ Si ₈ O ₁₉	0	8	0	0	0	0	0	0	0	0	0	0	0	0	0	0	6	0	0	0
	Na ₈ Ti ₅ O ₁₄	5	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	8	0	0	0
Albite	NaAlSi ₃ O ₈	0	3	1	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
Nepheline	NaAlSiO ₄	0	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
Aegirine (Acmite)	NaFeSi ₂ O ₆	0	2	0	0	1	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
	Pb ₂ Al ₂ O ₅	0	0	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0
	Pb ₂ Fe ₂ O ₅	0	0	0	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0
	Pb ₂ Fe ₂ Si ₂ O ₉	0	2	0	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0
	Pb ₂ SiO ₄	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0
	Pb ₂ ZnSi ₂ O ₇	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2	1
	Pb ₃ Ca ₂ Si ₃ O ₁₁	0	3	0	0	0	0	0	0	0	0	0	0	2	0	0	0	0	0	3	0

Table A.1(d)

List of compounds and their constituent polyhedra used in this work.

Name	Compound	Ti- oct	Si- tet	Al- tet	Al- oct	Fe3- oct	Fe- tet	Fe- oct	Mn- tet	Mn- oct	Mg- tet	Mg- oct	Ca- oct	Ca- multi	Li- tet	Li- oct	Li- multi	Na- multi	K- multi	Pb- multi	Zn- multi
	Pb ₄ SiO ₆	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	4	0
	Pb ₈ CaSi ₆ O ₂₁	0	6	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	8	0
	Pb ₈ ZnSi ₆ O ₂₁	0	6	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	8	1
	PbAl ₂ O ₄	0	0	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Margarosanite	PbCa ₂ Si ₃ O ₉	0	3	0	0	0	0	0	0	0	0	0	0	2	0	0	0	0	0	1	0
	PbFe ₄ O ₇	0	0	0	0	4	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Alamosite	PbSiO ₃	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Larsenite	PbZnSiO ₄	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1
Willemite	Zn ₂ SiO ₄	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2
	Zn ₂ TiO ₄	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2
Gahnite	ZnAl ₂ O ₄	0	0	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Zinc ferrite	ZnFe ₂ O ₄	0	0	0	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1

Appendix B**Table B.1(a)**C_p terms of the compounds used for training the Polyhedron model. The coefficients shown have been rounded for presentation, but the exact values were used in the regression analysis.

Name	Compound	T ⁻³	T ⁻²	T ⁻¹	T ^{-0.5}	T ⁰	T ¹	T ²	T ³	T Range (K)	Ref.	T _c (K)	S _{max} (J mol ⁻¹ K ⁻¹)
Sillimanite	Al ₂ SiO ₅	1.60E+09	-1.24E+07	3.21E+03	0	1.84E+02	1.82E-02	0	0	298–3000	FactPS [49]	2200 26	4 26
Mullite	Al ₆ Si ₂ O ₁₃	2.12E+09	-1.72E+07	0	-3.37E+03	6.35E+02	0	0	0	298–2163	FactPS [49]		
Gehlenite	Ca ₂ Al ₂ SiO ₇	4.78E+08	-4.78E+06	0	-2.28E+03	3.73E+02	0	0	0	298–698	Berman	700 26	14 26
		4.78E+08	1.25E+07	0	-2.28E+03	1.51E+02	3.70E-01	-1.47E-04	0	698–1600	1985 [23]		
		4.78E+08	-4.78E+06	0	-2.28E+03	3.73E+02	0	0	0	1600–2500			
Akermannite	Ca ₂ MgSi ₂ O ₇	-4.08E+07	0	0	-2.94E+03	3.87E+02	0	0	0	298–2000	Berman		
											1985 [23]		
Larnite	Ca ₂ SiO ₄	3.08E+07	0	0	-2.03E+03	2.44E+02	0	0	0	298–2500	FToxid [49]	1710 26	10 26
	Ca ₂ ZnSi ₂ O ₇	1.37E+09	-9.51E+06	0	-9.43E+02	3.29E+02	6.79E-03	0	0	298–2000	FToxid [49]		
Andradite	Ca ₃ Fe ₂ Si ₃ O ₁₂	0	-6.79E+05	0	-7.40E+03	8.09E+02	-7.03E-02	0	0	298–3000	FToxid [49]	150 26	30 26
Merwinite	Ca ₃ MgSi ₂ O ₈	-3.44E+08	0	0	-3.25E+03	4.54E+02	0	0	0	298–2500	Berman		
											1985 [23]		
Rankinite	Ca ₃ Si ₂ O ₇	1.37E+09	-1.07E+07	0	-2.20E+03	3.93E+02	0	0	0	298–5000	FToxid [49]		
Wollastonite	Ca ₃ Si ₃ O ₉	4.84E+08	-3.66E+06	0	-6.90E+02	1.49E+02	0	0	0	298–2000	Berman		
											1985 [23]		
	Ca ₃ Ti ₂ O ₇	0	-5.72E+06	0	0	2.99E+02	1.59E-02	0	0	298–2023	FToxid [49]		
	Ca ₄ Ti ₃ O ₁₀	0	-8.23E+06	0	0	4.24E+02	2.18E-02	-6.70E-08	0	298–2130	FToxid [49]		
		0	0	0	0	4.68E+02	0	0	0	2130–2500			
Anorthite	CaAl ₂ Si ₂ O ₈	-3.17E+08	0	0	-3.73E+03	4.39E+02	0	0	0	298–1828	Berman	2300 26	11 26
		0	0	0	0	3.81E+02	0	0	0	1828–2500	1985 [23]		
Ca-tschermaks	CaAl ₂ SiO ₆	9.61E+08	-5.34E+06	-2.71E+04	0	2.80E+02	2.69E-03	0	0	298–3000	FactPS [49]		
Ca-walstromite (ps-walstonite)	CaCa ₂ (Si ₃ O ₉)	9.41E+08	-5.86E+06	0	-4.17E+02	1.41E+02	0	0	0	298–1813	Berman		
											1985 [23]		
Hedenbergite	CaFeSi ₂ O ₆	-4.78E+09	3.08E+07	-9.32E+04	0	3.09E+02	1.41E-02	0	0	298–3000	FToxid [49]	31 26	13 26

Table B.1(b)C_p terms of the compounds used for training the Polyhedron model. The coefficients shown have been rounded for presentation, but the exact values were used in the regression analysis.

Name	Compound	T ⁻³	T ⁻²	T ⁻¹	T ^{-0.5}	T ⁰	T ¹	T ²	T ³	T Range (K)	Ref.	T _c (K)	S _{max} (J mol ⁻¹ K ⁻¹)
Diopside	CaMgSi ₂ O ₆	9.22E+08	-7.17E+06	0	-1.60E+03	3.05E+02	0	0	0	298–2000	Berman		
											1985 [23]		
Monticellite	CaMgSiO ₄	-2.33E+07	-1.18E+06	0	-1.54E+03	2.26E+02	0	0	0	298–2000	Berman		
											1985 [23]		
Perovskite	CaTiO ₃	0	-2.39E+05	0	0	2.91E+01	3.33E-01	-3.14E-04	0	298–475	FToxid		
		0	-1.24E+06	0	0	1.12E+02	2.14E-02	-2.69E-06	0	475–2220	[49]		

(continued on next page)

Table B.1(b) (continued)

Name	Compound	T ⁻³	T ⁻²	T ⁻¹	T ^{-0.5}	T ⁰	T ¹	T ²	T ³	T Range (K)	Ref.	T _c (K)	S _{max} (J mol ⁻¹ K ⁻¹)
Sphene	CaTiSiO ₅	0	0	0	0	-3.38E+01	1.01E+00	-1.83E-03	1.33E-06	298–475	FToxid [49]		
		0	-5.91E+05	0	0	1.30E+02	1.24E-01	-5.41E-05	0	475–1200			
		0	0	0	0	2.01E+02	0	0	0	1200			
Ferrocordierite	Fe ₂ Al ₄ Si ₅ O ₁₈	7.21E+09	-4.94E+07	0	-5.17E+02	7.85E+02	0	0	0	298–1500	FToxid [49]	1800	20 ²⁶
Ferrosillite	Fe ₂ Si ₂ O ₆	2.93E+08	-2.10E+06	0	-1.19E+03	1.69E+02	0	0	0	298–2500	Berman 1985 [23]	40 [28, 87]	27 ⁸⁷
Fayalite	Fe ₂ SiO ₄	-1.39E+08	0	0	-1.92E+03	2.49E+02	0	0	0	298–1478	Berman 1985 [23]	126 [87]	27 ⁸⁷
Ulvöspinel	Fe ₂ TiO ₄	-5.45E+07	0	0	-1.82E+03	2.50E+02	0	0	0	298–2000	FactPS [49]	120 [87]	27 ⁸⁷
Ferropseudobrookite	FeTi ₂ O ₅	4.56E+08	-4.50E+06	0	-1.03E+03	2.47E+02	0	0	0	298–1728	FactPS [49]	40 [28]	13.5 ²⁸
Ilmenite	FeTiO ₃	3.48E+08	-3.32E+06	0	-4.42E+02	1.50E+02	0	0	0	298–1650	Berman 1985 [23]	40 [28]	13.5 ²⁸
Potassium disilicate	K ₂ Si ₂ O ₅	2.29E+09	-1.48E+07	0	0	2.41E+02	0	0	0	298–1318	FToxid [49]		
		3.27E+09	-2.19E+07	0	-4.81E+02	4.01E+02	0	0	0	298–373	FToxid [49]		
		3.27E+09	-2.19E+07	0	-4.81E+02	4.01E+02	1.69E-02	-9.04E-05	1.21E-07	343–865			
Potassium metasilicate	K ₂ SiO ₃	0	0	0	0	3.91E+02	1.62E-02	0	0	865–1038			
		0	-1.42E+06	0	0	1.19E+02	4.88E-02	0	0	298–1249	FToxid [49]		
		0	-1.42E+06	0	0	1.19E+02	4.88E-02	0	0	298–1249	FToxid [49]		
Leucite	KAlSi ₂ O ₆	9.59E+08	-7.86E+06	0	0	1.61E+02	2.92E-01	-4.30E-04	2.72E-07	298–850	FToxid [49]	938 [26]	18 ²⁶
		9.59E+08	-7.86E+06	0	0	-7.89E+04	2.75E+02	-3.20E-01	1.24E-04	850–918			
		0	-6.38E+06	0	0	2.41E+02	1.47E-03	0	0	918–2000			
Microcline	KAlSi ₃ O ₈	1.21E+09	-8.55E+06	0	-2.42E+03	3.98E+02	0	0	0	298–1473	FToxid [49]		
Kalsilite	KAlSiO ₄	2.14E+09	-1.31E+07	0	0	1.84E+02	9.85E-03	-4.65E-06	5.41E-10	298–2100	FToxid [49]		
Virgilite	Li(AlSi ₂ O ₆)	0	0	0	-3.44E+03	3.63E+02	-3.68E-03	0	0	298–2000	FToxid [49]		
Petalite	Li(AlSi ₄ O ₁₀)	0	-6.74E+06	0	0	2.61E+02	2.24E-01	-8.93E-05	0	298–1250	FToxid ⁴⁹		

Table B.1(c)

C_p terms of the compounds used for training the Polyhedron model. The coefficients shown have been rounded for presentation, but the exact values were used in the regression analysis.

Name	Compound	T ⁻³	T ⁻²	T ⁻¹	T ^{-0.5}	T ⁰	T ¹	T ²	T ³	T Range (K)	Ref.	T _c (K)	S _{max} (J mol ⁻¹ K ⁻¹)
Lithium disilicate	Li ₂ Si ₂ O ₅	0	1.63E+06	-4.05E+04	0	2.58E+02	1.32E-02	0	0	298–1215	FToxid ⁴⁹		
Lithium metasilicate	Li ₂ SiO ₃	0	-1.77E+06	0	-9.71E+02	1.71E+02	1.88E-02	0	0	298–1474	FToxid ⁴⁹		
Ramsdellite	Li ₂ Ti ₃ O ₇	0	-3.72E+06	0	0	2.30E+02	1.25E-01	-6.19E-08	0	298–940	FToxid ⁴⁹		
		0	0	0	0	3.44E+02	0	0	0	940–1000			
		0	-1.95E+06	0	0	1.20E+02	4.68E-02	-1.21E-05	0	298–1820	FToxid ⁴⁹		
Spodumene	LiAl(Si ₂ O ₆)	0	0	0	-3.44E+03	3.63E+02	-3.68E-03	0	0	298–2000	FToxid ⁴⁹		
Eucryptite	LiAl(SiO ₄)	8.23E+08	-6.01E+06	0	-1.24E+03	2.19E+02	0	0	0	298–1500	FToxid ⁴⁹		
Cordierite	Mg ₂ Al ₄ Si ₅ O ₁₈	-3.70E+08	-2.32E+06	0	-7.96E+03	9.54E+02	0	0	0	298–1750	Berman 1985 ²³	1800 ²⁶	20 ²⁶
Enstatite (ortho-enstatite)	Mg ₂ Si ₂ O ₆	0	-2.58E+06	0	0	1.08E+02	1.86E-02	0	0	298–2500	FToxid ⁴⁹		
Forsterite	Mg ₂ SiO ₄	-1.16E+08	0	0	-2.00E+03	2.39E+02	0	0	0	298–3000	Berman 1985 ²³		
Qandilite	Mg ₂ TiO ₄	4.13E+07	-1.70E+06	0	-1.38E+03	2.26E+02	0	0	0	298–2029	FactPS ⁴⁹		
Pyrope	Mg ₃ Al ₂ Si ₃ O ₁₂	0	-4.70E+06	0	-4.54E+03	6.41E+02	0	0	0	298–1700	Berman 1985 ²³		
Sapphirine	Mg ₄ Al ₁₀ Si ₂ O ₂₃	3.99E+09	-3.37E+07	0	-5.33E+03	1.17E+03	0	0	0	298–2000	FToxid ⁴⁹		
Karooite	MgTi ₂ O ₅	5.82E+08	-5.66E+06	0	-7.55E+02	2.33E+02	0	0	0	298–1930	FactPS ⁴⁹		
Geikielite	MgTiO ₃	4.02E+08	-4.00E+06	0	-4.16E+02	1.46E+02	0	0	0	298–1903	FactPS ⁴⁹		
Mn-cordierite	Mn ₂ Al ₄ Si ₅ O ₁₈	5.61E+09	-3.82E+07	0	-1.66E+03	7.80E+02	1.62E-02	0	0	298–6000	FToxid ⁴⁹	1800 ²⁶	20 ²⁶
Tephroite	Mn ₂ SiO ₄	0	4.60E+06	0	-6.64E+03	5.13E+02	-1.83E-01	5.21E-05	0	298–3000	FToxid ⁴⁹	40 ²⁸	30 ²⁸

(continued on next page)

Table B.1(c) (continued)

Name	Compound	T^{-3}	T^{-2}	T^{-1}	$T^{-0.5}$	T^0	T^1	T^2	T^3	T Range (K)	Ref.	T_c (K)	$S_{\max}$ (J mol ⁻¹ K ⁻¹)
Tetragonal	Mn ₂ TiO ₄	0	-2.56E+06	0	0	1.68E+02	1.74E-02	0	0	298–2000	FactPS ⁴⁹	77 ²⁶	30 ²⁶
Rhodonite	Mn ₅ Si ₅ O ₁₅	0	-3.04E+06	0	2.74E+02	9.90E+01	1.91E-02	0	0	298–2500	FToxid ⁴⁹	40 ²⁸	75 ²⁸
Pyroxmangite	MnSiO ₃	0	-3.04E+06	0	2.74E+02	9.90E+01	1.91E-02	0	0	298–2500	FToxid ⁴⁹	40 ²⁸	15 ²⁸
Mn-pseudobrookite	MnTi ₂ O ₅	4.56E+08	-4.50E+06	0	-1.03E+03	2.47E+02	0	0	0	298–2000	FactPS ⁴⁹	40 ²⁸	15 ²⁸
Pyrophanite	MnTiO ₃	0	-2.19E+06	0	0	1.22E+02	9.29E-03	0	0	298–2000	FactPS ⁴⁹	40 ²⁸	15 ²⁸
Sodium disilicate	Na ₂ Si ₂ O ₅	2.22E+09	-1.57E+07	0	0	2.51E+02	0	0	0	298–1148	FactPS ⁴⁹		

Table B.1(d)

C_p terms of the compounds used for training the Polyhedron model. The coefficients shown have been rounded for presentation, but the exact values were used in the regression analysis.

Name	Compound	T^{-3}	T^{-2}	T^{-1}	$T^{-0.5}$	T^0	T^1	T^2	T^3	T Range (K)	Ref.	T_c (K)	$S_{\max}$ (J mol ⁻¹ K ⁻¹)
	Na ₂ Ti ₃ O ₇	1.14E+09	-1.05E+07	0	-3.28E+02	3.25E+02	-4.75E-03	8.48E-06	0	298–1403	FToxid ⁴⁹		
	Na ₂ Ti ₆ O ₁₃	0	-6.24E+06	0	0	4.39E+02	1.23E-01	-2.56E-05	0	298–1573	FToxid ⁴⁹		
	Na ₂ TiO ₃	0	-1.50E+06	0	0	1.18E+02	9.19E-02	-3.63E-05	0	298–1303	FToxid ⁴⁹		
	Na ₂ ZnO ₂	0	-1.33E+06	0	0	1.04E+02	7.53E-02	-3.05E-05	0	298–1000	FactPS ⁴⁹		
Sodium orthosilicate	Na ₄ SiO ₄	0	0	0	0	1.63E+02	7.42E-02	0	0	298–1358	FToxid ⁴⁹		
Sodium silicate	Na ₆ Si ₂ O ₇	3.23E+09	-2.04E+07	0	-1.01E+03	4.61E+02	0	0	0	298–1397	FToxid ⁴⁹		
Monophyllosilicate	Na ₆ Si ₈ O ₁₉	5.41E+09	-3.55E+07	0	-4.02E+03	9.88E+02	0	0	0	298–1082	FToxid ⁴⁹		
	Na ₈ Ti ₅ O ₁₄	2.01E+09	-2.01E+07	0	0	6.54E+02	1.75E-01	-5.64E-05	0	298–1405	FToxid ⁴⁹		
		2.01E+09	-1.68E+07	0	0	8.08E+02	0	0	0	1405–1500			
		2.01E+09	-1.68E+07	0	0	8.08E+02	0	0	0	1500–2130			
		0	0	0	0	9.20E+02	0	0	0	2130–3000			
Albite	NaAlSi ₃ O ₈	1.07E+09	-7.93E+06	0	-2.53E+03	3.98E+02	0	0	0	298–3000	FToxid ⁴⁹	950 ²⁶	16 ²⁶
Nepheline	NaAlSiO ₄	2.02E+09	-1.04E+07	0	-8.79E+02	2.12E+02	0	0	0	298–3000	FToxid ⁴⁹	467 ²⁶	10 ²⁶
Aegirine (Acmite)	NaFeSi ₂ O ₆	0	-3.61E+06	0	0	1.71E+02	1.49E-01	-5.96E-05	0	298–1263	FToxid ⁴⁹	50 ²⁶	15 ²⁶
	Pb ₂ Al ₂ O ₅	3.18E+08	-3.86E+06	0	-9.60E+02	2.50E+02	2.45E-02	0	0	298–1159	FToxid ⁴⁹		
	Pb ₂ Fe ₂ O ₅	4.35E+08	-5.58E+06	0	-1.32E+02	2.42E+02	2.45E-02	0	0	298–1250	FToxid ⁴⁹		
Melanotekite	Pb ₂ Fe ₂ Si ₂ O ₉	1.42E+09	-1.27E+07	0	-6.12E+02	4.02E+02	2.45E-02	0	0	298–1250	FToxid ⁴⁹		
	Pb ₂ SiO ₄	2.82E+09	-1.55E+07	0	0	2.06E+02	-3.66E-03	0	0	298–1016	FToxid ⁴⁹		
		0	0	0	0	1.89E+02	0	0	0	1016–1200			
	Pb ₂ ZnSi ₂ O ₇	7.88E+08	-7.09E+06	0	-7.04E+02	3.04E+02	3.13E-02	0	0	298–1150	FToxid ⁴⁹		
	Pb ₃ Ca ₂ Si ₃ O ₁₁	1.54E+09	-1.29E+07	0	-1.19E+03	5.01E+02	3.68E-02	0	0	298–2500	FToxid ⁴⁹		
	Pb ₄ SiO ₆	0	-1.69E+06	0	0	2.23E+02	8.74E-02	0	0	298–999	FToxid ⁴⁹		
		0	0	0	0	3.08E+02	0	0	0	999–1200			
Calcium-lead barysilite	Pb ₈ CaSi ₆ O ₂₁	2.69E+09	-2.24E+07	0	-2.10E+03	9.20E+02	9.80E-02	0	0	298–1124	FToxid ⁴⁹		
	Pb ₈ ZnSi ₆ O ₂₁	2.48E+09	-2.13E+07	0	-2.06E+03	9.09E+02	1.05E-01	0	0	298–1064	FToxid ⁴⁹		

Table B.1(f)

C_p terms of the compounds used for training the Polyhedron model. The coefficients shown have been rounded for presentation, but the exact values were used in the regression analysis.

Name	Compound	T^{-3}	T^{-2}	T^{-1}	$T^{-0.5}$	T^0	T^1	T^2	T^3	T Range (K)	Ref.	T_c (K)	$S_{\max}$ (J mol ⁻¹ K ⁻¹)
	PbAl ₂ O ₄	3.64E+08	-3.86E+06	0	-8.94E+02	2.03E+02	1.23E-02	0	0	298–1250	FToxid ⁴⁹		
	PbCa ₂ Si ₃ O ₉	1.64E+09	-1.29E+07	0	-1.05E+03	4.05E+02	1.23E-02	0	0	298–1355	FToxid ⁴⁹		
	PbFe ₄ O ₇	1.01E+09	-1.12E+07	0	-6.58E+01	3.41E+02	1.23E-02	0	0	298–1500	FToxid ⁴⁹		
	PbSiO ₃	1.79E+09	-1.04E+07	0	0	1.40E+02	-1.54E-03	0	0	298–1033	FToxid ⁴⁹		
		0	0	0	0	1.30E+02	0	0	0	1033–1200			
	PbZnSiO ₄	3.42E+08	-3.55E+06	0	-3.98E+02	1.76E+02	1.90E-02	0	0	298–1300	FToxid ⁴⁹		
	Zn ₂ SiO ₄	1.56E+08	-2.53E+06	0	-6.86E+02	1.80E+02	1.36E-02	0	0	298–1800	FToxid ⁴⁹		
Zinc titanate	Zn ₂ TiO ₄	0	-3.22E+06	0	0	1.67E+02	2.32E-02	0	0	298–2000	FactPS ⁴⁹		
Gahnite	ZnAl ₂ O ₄	3.05E+08	-3.86E+06	0	-9.20E+02	2.03E+02	6.79E-03	0	0	298–2233	FactPS ⁴⁹		
Zinc ferrite	ZnFe ₂ O ₄	0	0	-7.36E+03	-1.30E+03	2.38E+02	0	0	0	298–2500	FactPS ⁴⁹		

Data availability

Data will be made available on request.

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